NOTES:
1. THESE DIMENSIONS REPRESENT DRUM AFTER BEING PROPERLY ASSEMBLED AND CLOSED PER SKOLNIK CLOSING INSTRUCTIONS
2. TO DETERMINE GREATER ACCURACY OF ANY DIMETRIC DIMENSION, MEASURING OF CIRCUMFERENCE IS REQUIRED
3. CONSTRUCTION per 49 CFR § 178.504 (b)

MATERIAL:
1. DRUM BODY AND COVER CRCC CARBON STEEL PER ASTM A1008 AND ASTM A588
2. MATERIAL THICKNESS: COVER 1.5mm (0.0591 - 0.0590, 16 GAUGE), BODY/BOTTOM 1.2mm (0.0483 - 0.0480, 18 GAUGE)
3. GASKET MATL. PER ASTM D1056

FINISH:
1. COVER EXTERIOR PAINTED RED (LQ10007)
2. DRUM BODY/BOTTOM EXTERIOR PAINTED YELLOW (LQ10024)

ITEM   P/N   DETAIL   QTY
8     UN DURABLE LABEL   1
7     LS1000   LOGO SALVAGE DRUM   1
6     NT5800   5/8-11UNC HEX JAM NUT   1
5     BTS840   5/8-11UNC X 4 LONG HEX HEAD BOLT   1
4     RBH212   BOLT RING (HP) 55G A52A 5/8 LUG   1
3     GE5600   GASKET IN-COVER D EPDM   1
2     P2215   COVER 22.5 ID   1
1     BODY/BOTTOM 55 GALLON DRUM 22.5 ID   1

UNLESS STATED OTHERWISE
(DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY)
ALL DIMENSIONS ARE IN INCHES
DO NOT SCALE DRAWING
TOLERANCES: X ± 3/4

APPROVAL ON FILE
TARE WEIGHT: 50 lbs

SKOLNIK INDUSTRIES, INC.
4000 SOUTH KILDURNE AVENUE, CHICAGO, IL 60623

REL. DATE   PART NO. / FILE NAME   REV
-   HM5502   A2

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