NOTES:
1. THESE DIMENSIONS REPRESENT DRUM AFTER BEING PROPERLY ASSEMBLED AND CLOSED PER SKOLNIK CLOSING INSTRUCTIONS.
2. TO DETERMINE GREATER ACCURACY OF ANY DIMETRIC DIMENSION, MEASURING OF CIRCUMFERENCE IS REQUIRED.
3. CONSTRUCTION PER 40 CFR § 178.564 (d).

MATERIAL:
1. DRUM BODY AND COVER CRCC CARBON STEEL PER ASTM A1008 AND ASTM A558.
2. MATERIAL THICKNESS 1.0 mm (0.035 - 0.0420; 19 GAUGE).
3. GASKET MAT'L PER ASTM D1058.

FINISH:
1. BODY/BOTTOM EXTERIOR PAINTED YELLOW (LQ10024) COVER EXTERIOR PAINTED RED (LQ10017).

UNLESS STATED OTHERWISE (DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY)
ALL DIMENSIONS ARE IN INCHES
DO NOT SCALE DRAWING
FRACTIONS: 1/4
TOLERANCES:
X X ± 3'
X ± 0.2
X.XX ± 0.10
X.XXX ± 0.030

APPROVAL ON FILE
FILE CREATED IN AutoCAD
REV A4

SKOLNIK INDUSTRIES, INC.
4000 SOUTH KILBURN AVENUE, CHICAGO, ILLINOIS 60612

DESCR(PN): 85 GALLON OPEN HEAD WITH LEVER LOCK
1.0 - 1.0 - 1.0 CRQ
1"X2X4X6X8/12

REL. DATE PART NUM: FILENAME
- HM8519Q

BEST PRINTED ON B-SIZE PAPER