NOTES:
1. THESE DIMENSIONS REPRESENT DRUM AFTER BEING PROPERLY ASSEMBLED AND CLOSED PER SKONLNIK CLOSING INSTRUCTIONS
2. TO DETERMINE GREATER ACCURACY OF ANY DIAMETRIC DIMENSION, MEASURING OF CIRCUMFERENCE IS REQUIRED
3. CONSTRUCTION per 45 CFR § 178.504 (b)

MATERIAL:
1. DRUM BODY AND COVER CRCC CARBON STEEL PER ASTM A1008 AND ASTM A568
2. MATERIAL THICKNESS COVER 1.2mm (0.0433 - 0.0480; 18 GAUGE), BODY/BOTTOM 6.3mm (0.0236 - 0.0270; 20 GAUGE), GASKET MATL PER ASTM D1056

FINISH:
1. BODY/BOTTOM EXTERIOR PAINTED GRAY #716 (LO10011) COVER EXTERIOR PAINTED RED (LO10017)

UNLESS STATED OTHERWISE
(DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY)
ALL DIMENSIONS ARE IN INCHES
DO NOT SCALE DRAWING
TOLERANCES: ± 1/4 " ± 3% ± 0.2 ± 0.10 ± 0.030

APPROVAL ON FILE
FILE CREATED IN AutoCAD

SKOLNIK INDUSTRIES, INC.
4000 SOUTH KILBURN AVENUE, CHICAGO, IL 60602

DESCRIP# (DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY)
85 GALLON OPEN HEAD DRUM
1.2 - 0.3 - 0.3 CRCC STEEL
1A2Y440S SOLIDS ONLY

85-GAL DRUM SPECIFICATIONS

21-OCT-2016