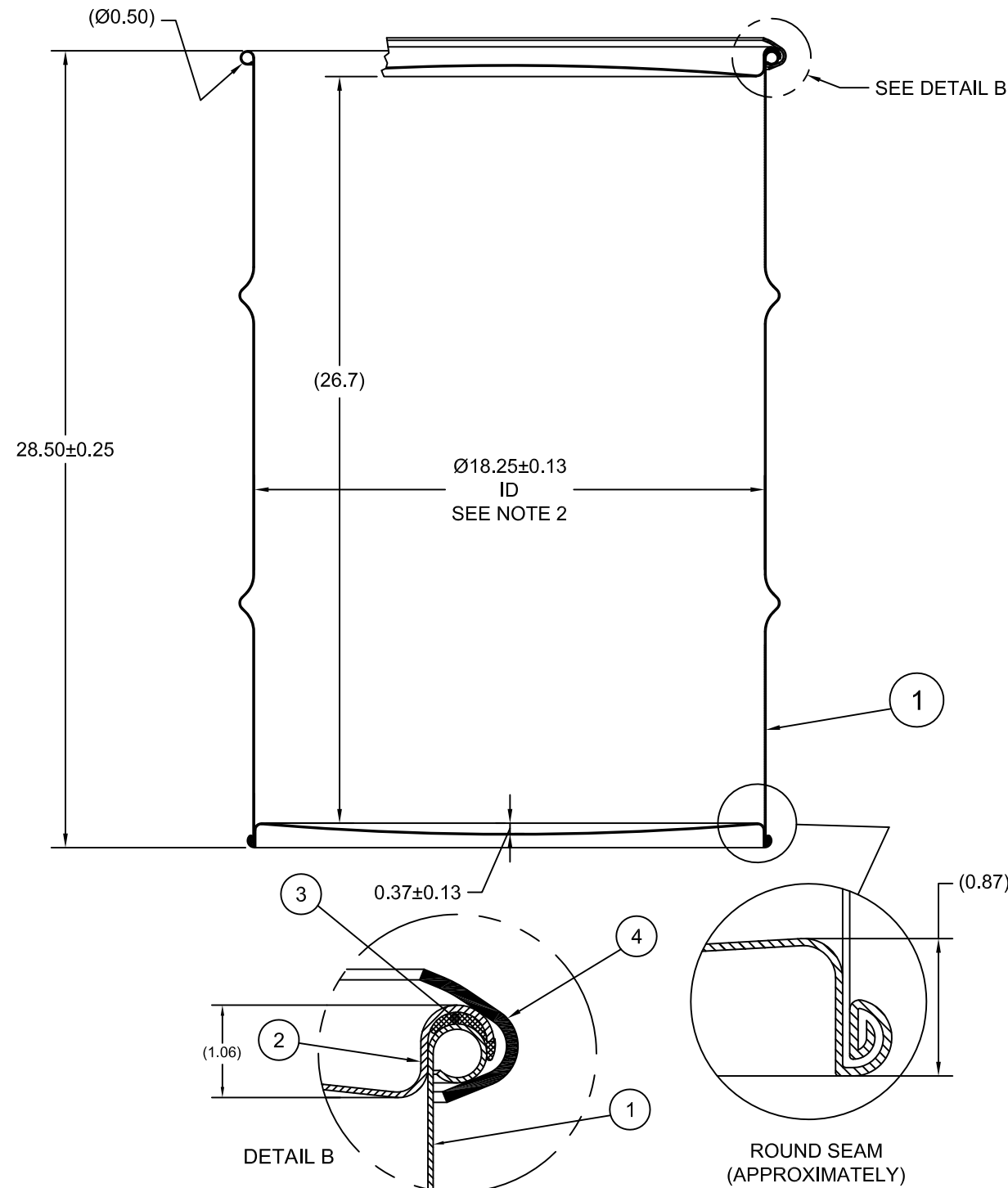
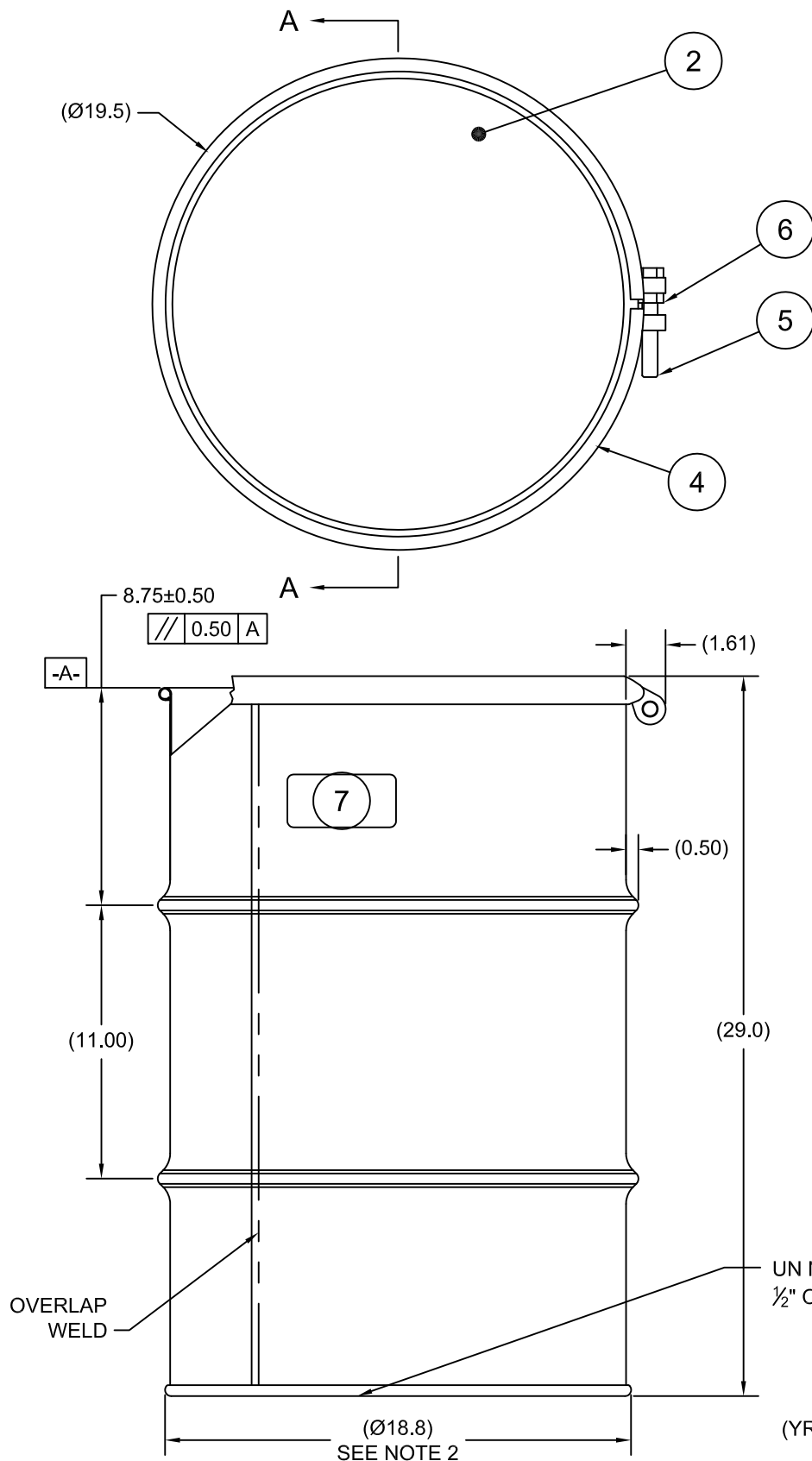


CQ3004

ECN # or INIT	REV	DESCRIPTION	DATE
OE-005	A1	REDRAWN TO AutoCAD	06-SEP-2012
OE-001	A2	CLERICAL ERROR	01-APR-2013
OE-001	A3	ADDED CHIME VIEW	29-APR-2013

SECTION A-A



NOTES:

1. THESE DIMENSIONS REPRESENT DRUM AFTER BEING PROPERLY ASSEMBLED AND CLOSED PER SKOLNIK CLOSING INSTRUCTIONS
2. TO DETERMINE GREATER ACCURACY OF ANY DIAMETRIC DIMENSION, MEASURING OF CIRCUMFERENCE IS REQUIRED
3. CONSTRUCTION per 49 CFR §178.504 (b)

MATERIAL:

1. DRUM BODY AND COVER CRCQ CARBON STEEL PER ASTM A1008 AND ASTM A568 OR EQUIVALENT
2. MATERIAL THICKNESS: TOP/BOTTOM 0.9mm (0.0319 - 0.0370, 20 GAUGE), BODY 1.2mm (0.0433 - 0.0480, 18 GAUGE)
3. GASKET MAT'L PER ASTM D1056

FINISH:

1. BODY/BOTTOM EXTERIOR PAINTED BLACK (LQ10003)
COVER EXTERIOR PAINTED WHITE (LQ10020)

ITEM	P/N	DESCRIPTION	QTY
7		UN DURABLE LABEL	1
6	NT5800	5/8-11UNC HEX JAM NUT	1
5	BT5840	5/8-11UNC X 4in LONG HEX HEAD BOLT	1
4	RBH1812	BOLT RING 20-30G 12 GA 5/8 LUG	1
3	GE2000	GASKET EPDM IN-COVER D	1
2	P1809	COVER, Ø18.25 DRUM, CRCQ STEEL	1
1		30 GALLON DRUM BODY AND BOTTOM	1

UN NUMBER EMBOSSED ON BOTTOM OF DRUM
 ½" CHARACTERS READING:
 UN/1A2/X235/S/YR
 UN/1A2/Y1.5/150/YR
 0.9 - 1.2 - 0.9 *

(YR = YEAR OF MANUFACTURE)

TARE WEIGHT:
30 lbs

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MFG BR	DRW LJT	CHK JG
SLS DR	QA MD	
APR G. Petersen		
FILE CREATED IN AutoCAD 2002		

UNLESS STATED OTHERWISE

(DIMENSIONS IN PARENTHESIS ARE FOR REFERENCE ONLY!!!)

ALL DIMENSIONS ARE IN INCHES
DO NOT SCALE DRAWING

TOLERANCES:
 FRACTIONS ±1/4
 X° ± 3°
 X.X ± 0.2
 X.XX ± 0.10
 X.XXX ± 0.030

SKOLNIK INDUSTRIES, INC.
4900 SOUTH KILBOURN AVENUE, CHICAGO, IL 60632

DESCRIPTION 30 GALLON OPEN HEAD DRUM 0.9 - 1.2 - 0.9 CRCQ 1A2/X235/S & 1A2/Y1.5/150		
REL. DATE 06-SEP-2012	PART NUM. / FILENAME CQ3004	REV A3