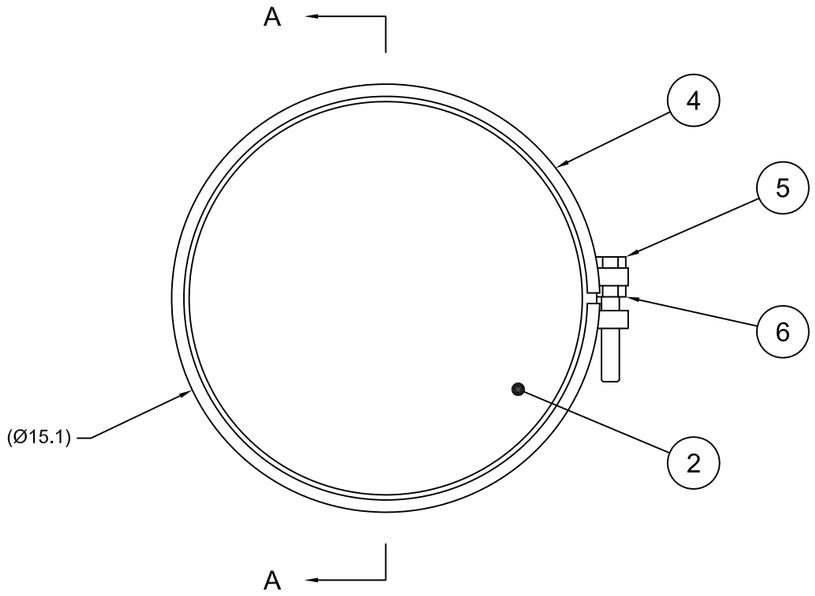
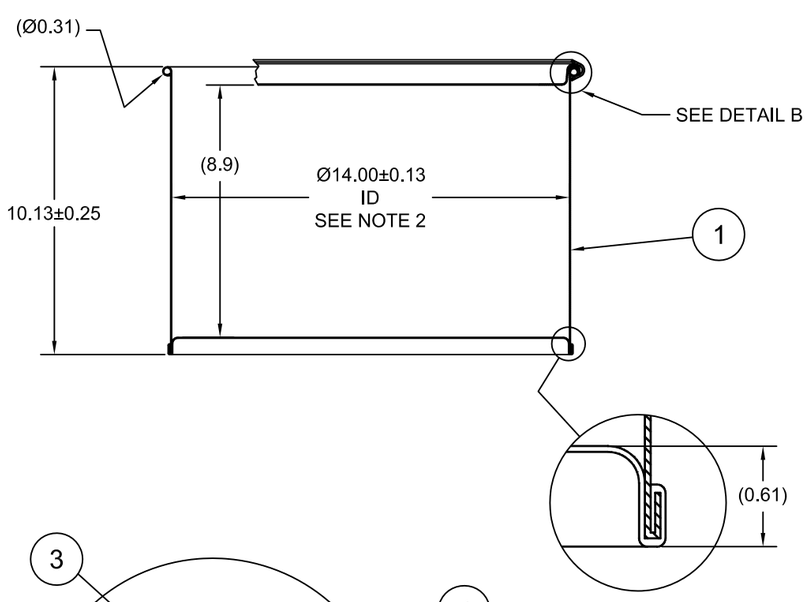
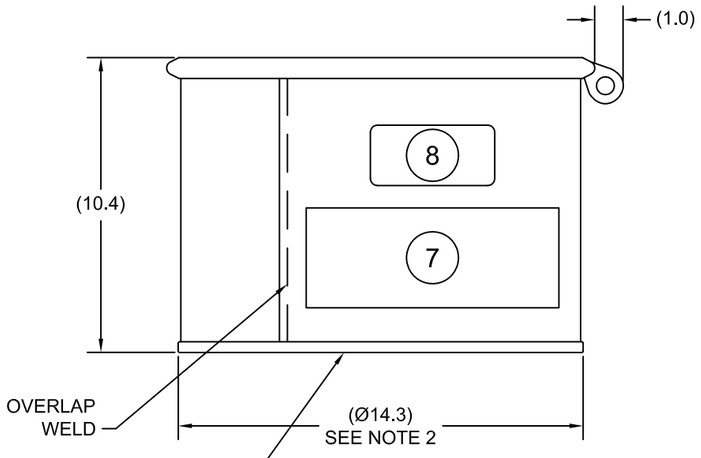
HM0501

ECN # or INIT	REV	DESCRIPTION	DATE
	A	RELEASED	31-OCT-2006
LJT	A1	WAS RB1413 (CLERICAL ERROR, NO CHG)	12-AUG-2008
09-019	B	WAS GE0503 (DRAWING UPDATE ONLY)	15-APR-2013
OE-018	B1	WAS MULTI-LINGUAL SALVAGE LOGO	14-OCT-2016

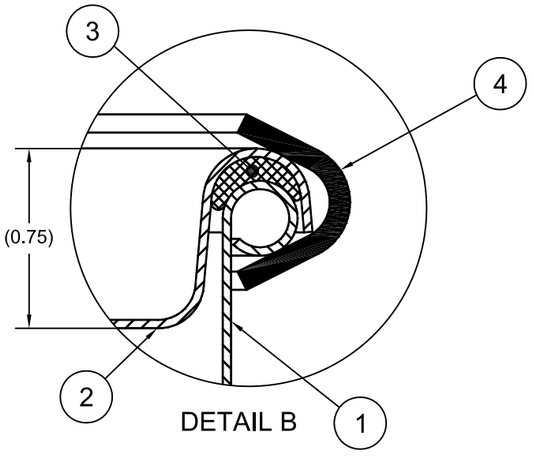




BOX SEAM



UN NUMBER EMBOSSED ON BOTTOM OF DRUM
½" CHARACTERS READING:
UN/1A2/X60/S/YR
UN/1A2/Y1.8/150/YR
0.9 *
(YR = YEAR OF MANUFACTURE)



NOTES:

1. THIS DIMENSION REPRESENTS DRUM AFTER BEING PROPERLY ASSEMBLED AND CLOSED PER SKOLNIK CLOSING INSTRUCTIONS
2. TO DETERMINE GREATER ACCURACY OF ANY DIAMETRIC DIMENSION, MEASURING OF CIRCUMFERENCE IS REQUIRED
3. CONSTRUCTION per 49 CFR §178.504 (b)

MATERIAL:

1. CRCQ CARBON STEEL PER ASTM A1008 AND ASTM A568
2. MATERIAL THICKNESS: 0.9mm (0.0319 - 0.0370; 20 GAUGE)
3. GASKET MAT'L PER ASTM D1056

FINISH:

1. COVER EXTERIOR PAINTED RED (LQ10017)
BODY/BOTTOM EXTERIOR PAINTED YELLOW (LQ10024)

	ITEM	P/N	DESCRIPTION	QTY
	8		UN DURABLE LABEL	1
B1	7	LS1000	LOGO SALVAGE DRUM	1
	6	NT5800	5/8-11UNC HEX JAM NUT	1
	5	BT5840	5/8-11UNC X 4in LONG HEX HEAD BOLT	1
	4	RBH1413	BOLT RING (MOD A) 5-16G 13GA 5/8 LUG	1
	3	GE0503-01	GASKET 3/8 DIA RD EPDM	1
	2	P1409	COVER 14 ID	1
	1		BODY/BOTTOM 5 GALLON DRUM 14 ID	1

TARE WEIGHT:
10 lbs

THE USE OF INFORMATION CONTAINED HEREIN IS RESTRICTED FOR THE BENEFIT OF SKOLNIK INDUSTRIES ONLY. UNAUTHORIZED USE OR DISCLOSURE, COPYING OR OTHERWISE REPRODUCING (IN ANY MANNER) ANY PORTION OF THIS DRAWING WITHOUT PRIOR WRITTEN PERMISSION OF AN AUTHORIZED OFFICIAL OF SKOLNIK INDUSTRIES IS STRICTLY PROHIBITED.

APPROVAL ON FILE

FILE CREATED IN
AutoCAD

UNLESS STATED OTHERWISE
(DIMENSIONS IN PARENTHESIS ARE FOR REFERENCE ONLY!!!)
ALL DIMENSIONS ARE IN INCHES
DO NOT SCALE DRAWING
TOLERANCES: X° ± 3°
FRACTIONS ±1/4 X.X ± 0.2
X.XX ± 0.10
X.XXX ± 0.030

3RD

SKOLNIK INDUSTRIES, INC.
4900 SOUTH KILBOURN AVENUE, CHICAGO, IL 60632

DESCRIPTION
5 GALLON OPEN HEAD DRUM
0.9 - 0.9 - 0.9 CRCQ STEEL
1A2/X60/S & 1A2/Y1.8/150

REL. DATE	PART NUM. / **FILENAME**	REV
31-OCT-2006	HM0501	B1

BEST PRINTED ON B-SIZE PAPER