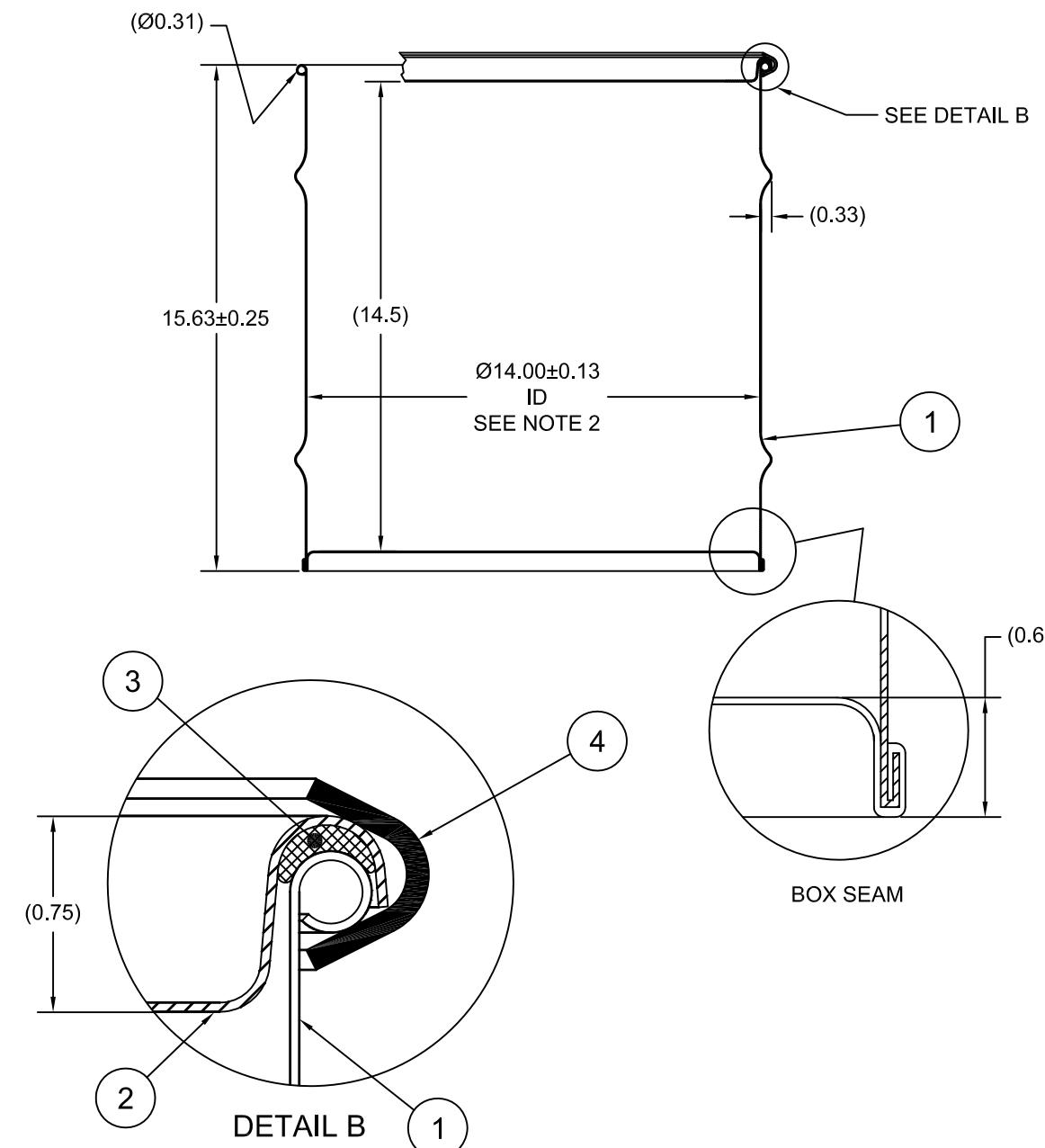
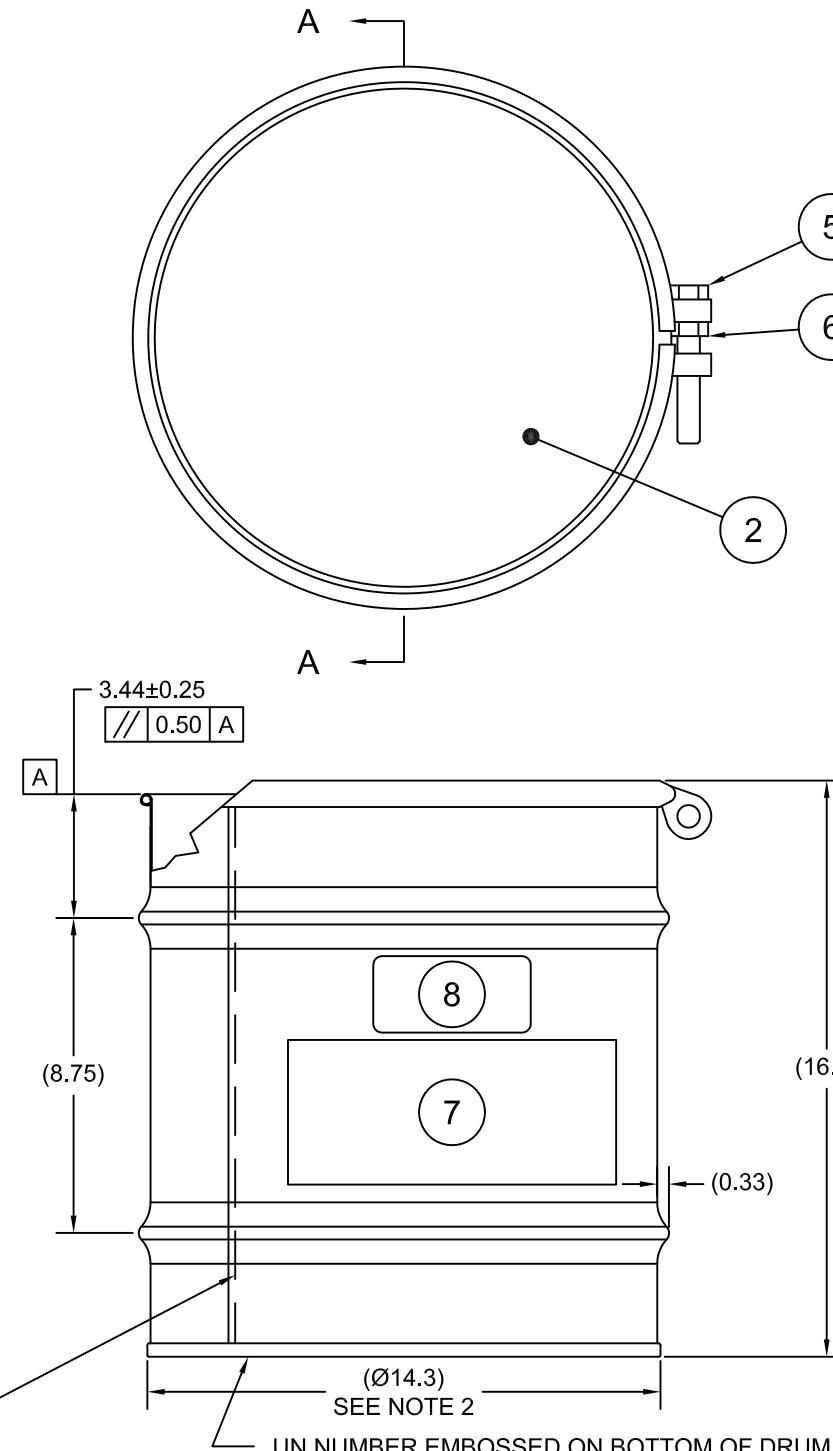


HM0802

ECN # or INIT	REV	DESCRIPTION	DATE
OE-005	A1	REDRAWN TO AutoCAD	14-DEC-2012
OE-013	A2	REVISED HOOP PROFILE	19-APR-2013
OE-001	A3	CLERICAL ERROR	22-APR-2013
OE-018	A4	WAS MULTI-LINGUAL SALVAGE LOGO	14-OCT-2016

SECTION A-A



NOTES:

1. THESE DIMENSIONS REPRESENT DRUM AFTER BEING PROPERLY ASSEMBLED AND CLOSED PER SKOLNIK CLOSING INSTRUCTIONS.
2. TO DETERMINE GREATER ACCURACY OF ANY DIAMETRIC DIMENSION, MEASURING OF CIRCUMFERENCE IS REQUIRED
3. CONSTRUCTION per 49 CFR §178.504 (b)

MATERIAL:

1. DRUM BODY AND COVER CRCQ CARBON STEEL PER ASTM A1008 AND ASTM A568
2. MATERIAL THICKNESS: DRUM 0.9mm (0.0319 - 0.0370, 20 GAUGE)
3. GASKET MAT'L PER ASTM D1056

FINISH:

1. COVER EXTERIOR PAINTED RED (LQ10017)
BODY/BOTTOM EXTERIOR PAINTED YELLOW (LQ10024)

REFERENCE:

1. UN RATING 'UMBRELLA', 49 CFR §178.601 (g)(3) for HM1002

ITEM	P/N	DESCRIPTION	QTY
8		UN DURABLE LABEL	1
7	LS1000	LOGO SALVAGE DRUM	1
6	NT5800	5/8-11UNC HEX JAM NUT	1
5	BT5840	5/8-11UNC X 4in LONG HEX HEAD BOLT	1
4	RBH1413	BOLT RING (MOD A) 5-16G 13GA 5/8 LUG	1
3	GE0503-01	GASKET, EPDM, Ø3/8	1
2	P1409	COVER, Ø14.00 DRUM, CRCQ STEEL	1
1		BODY/BOTTOM 8 GALLON DRUM 14 ID	1

UNLESS STATED OTHERWISE

(DIMENSIONS IN PARENTHESIS ARE FOR
REFERENCE ONLY!!!)

ALL DIMENSIONS ARE IN INCHES
DO NOT SCALE DRAWING

TOLERANCES:
FRACTIONS $\pm 1/4$ $X^\circ \pm 3^\circ$
 $X.X \pm 0.2$

$X.XX \pm 0.10$
 $X.XXX \pm 0.030$

APPROVAL
ON FILE

FILE CREATED IN
AutoCAD



SKOLNIK INDUSTRIES, INC.

4900 SOUTH KILBOURN AVENUE, CHICAGO, IL 60632

DESCRIPTION

8 GALLON OPEN HEAD DRUM

0.9 - 0.9 - 0.9 CRCQ STEEL

1A2/X96/S & 1A2/Y1.8/150

REL. DATE

PART NUM. / FILENAME

HM0802

REV
A4