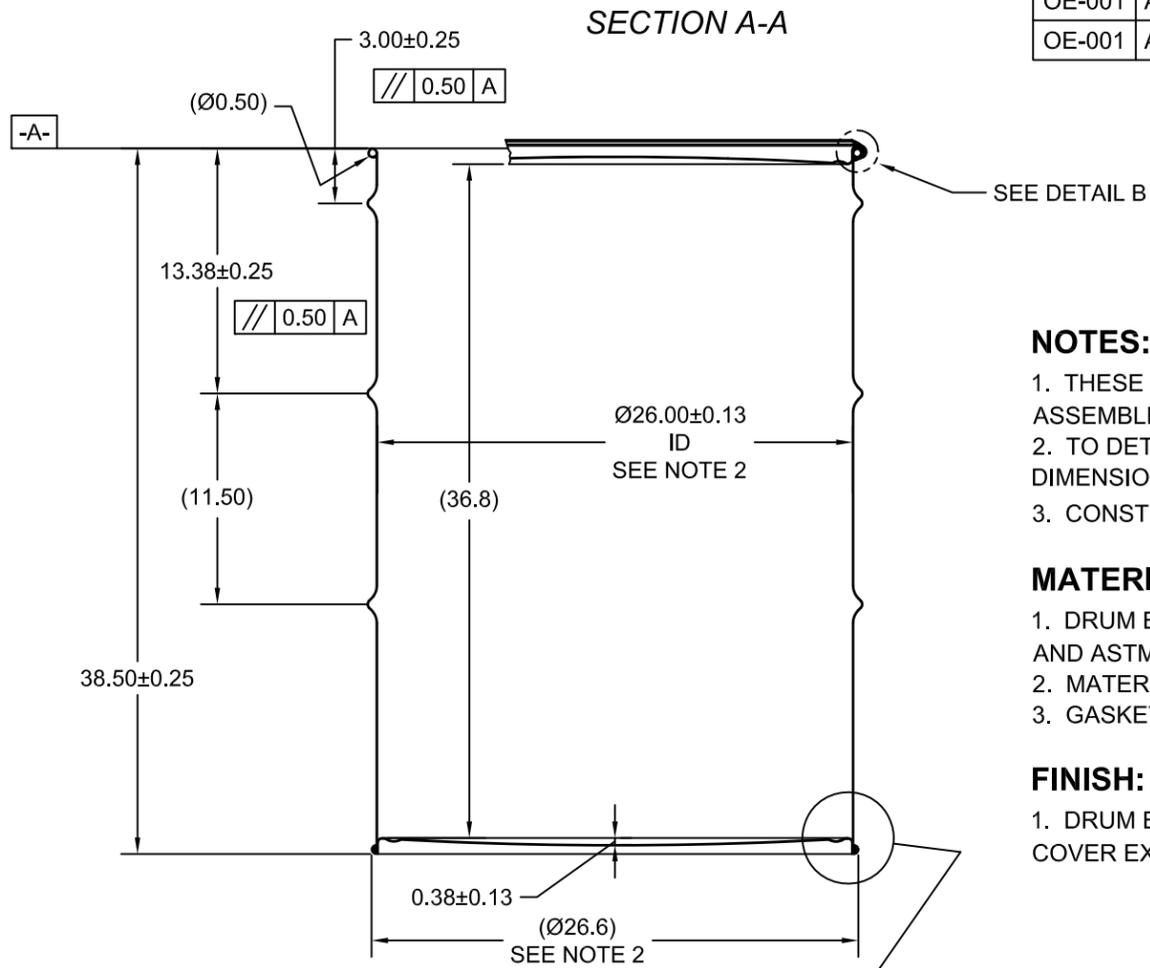
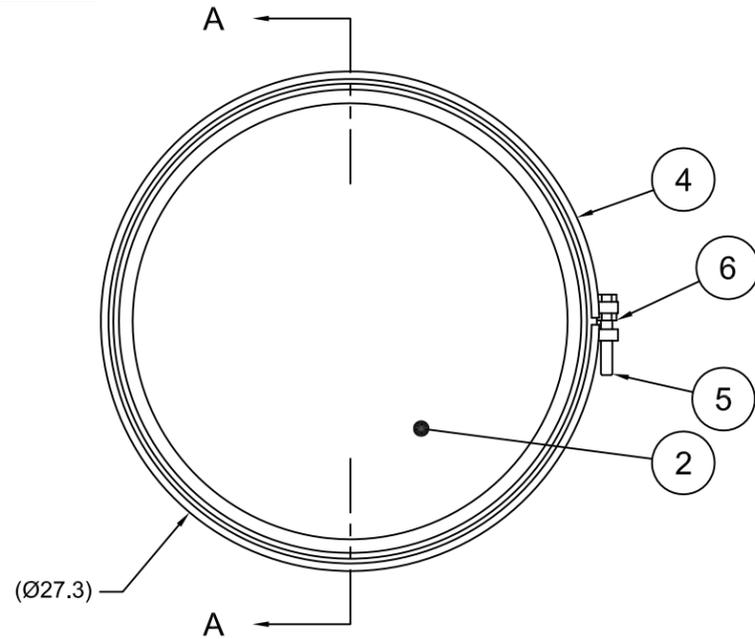


PH8501

ECN # or INIT	REV	DESCRIPTION	DATE
OE-005	A1	REDRAWN TO AutoCAD	25-FEB-2013
OE-001	A2	ADDED CURL DIMENSION	11-APR-2013
OE-001	A3	ADDED CHIME PROFILE	26-APR-2013



NOTES:

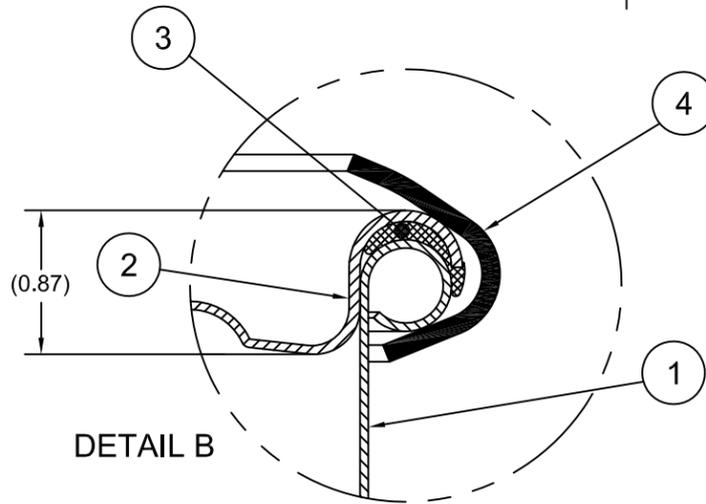
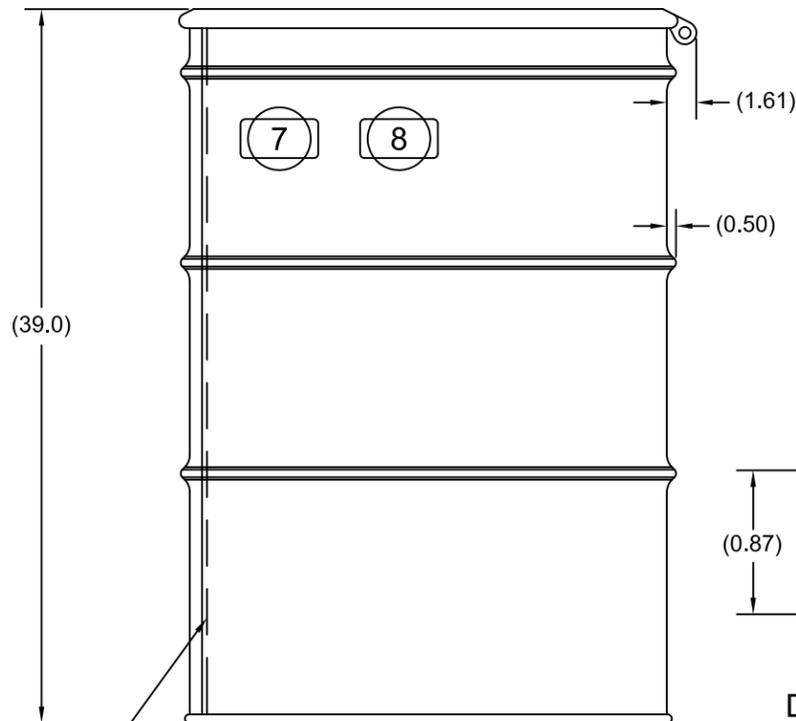
1. THESE DIMENSIONS REPRESENT DRUM AFTER BEING PROPERLY ASSEMBLED AND CLOSED PER SKOLNIK CLOSING INSTRUCTIONS
2. TO DETERMINE GREATER ACCURACY OF ANY DIAMETRIC DIMENSION, MEASURING OF CIRCUMFERENCE IS REQUIRED
3. CONSTRUCTION per 49 CFR § 178.504 (b)

MATERIAL:

1. DRUM BODY AND COVER CRCQ CARBON STEEL PER ASTM A1008 AND ASTM A568 OR OR EQUIVALENT
2. MATERIAL THICKNESS 1.5mm (0.0543 - 0.0590; 16 GAUGE).
3. GASKET MAT'L PER ASTM D1056.

FINISH:

1. DRUM BODY EXTERIOR PAINTED BLACK (LQ10003)
COVER EXTERIOR PAINTED RED (LQ10017)



ITEM	P/N	DESCRIPTION	QTY
8		UN DURABLE LABEL	1
7		DURABLE LABEL, "+ 15 PSI"	1
6	NT5800	5/8-11UNC HEX JAM NUT	1
5	BT5840	BOLT 5/8-11UNC X 4 HEX HEAD BOLT	1
4	RBH2612	BOLT RING 79-96G 12 GA 5/8 LUG	1
3	GE8500	GASKET EPDM IN-COVER 'D' BLACK	1
2	P2615	COVER Ø26 ID CRCQ STEEL	1
1		BODY/BOTTOM 85 GALLON DRUM Ø26 ID	1

OVERLAP WELD

UN NUMBER EMBOSSED ON BOTTOM OF DRUM
 ½" CHARACTERS READING:
 UN/1A2/X440/S/YR
 UN/1A2T/Y320/S/YR
 1.5 *
 (YR = YEAR OF MANUFACTURE)

TARE WEIGHT:
82 lbs

THE USE OF INFORMATION CONTAINED HEREIN IS RESTRICTED FOR THE BENEFIT OF SKOLNIK INDUSTRIES ONLY. UNAUTHORIZED USE OR DISCLOSURE, COPYING OR OTHERWISE REPRODUCING (IN ANY MANNER) ANY PORTION OF THIS DRAWING WITHOUT PRIOR WRITTEN PERMISSION OF AN AUTHORIZED OFFICIAL OF SKOLNIK INDUSTRIES IS STRICTLY PROHIBITED.

MFG BR	DRW LJT	CHK JG	UNLESS STATED OTHERWISE (DIMENSIONS IN PARENTHESIS ARE FOR REFERENCE ONLY!!!) ALL DIMENSIONS ARE IN INCHES DO NOT SCALE DRAWING TOLERANCES: FRACTIONS ±1/4
SLS DR	QA MD	X° ± 3° X.X ± 0.2 X.XX ± 0.10 X.XXX ± 0.030	
APR G. Petersen	FILE CREATED IN AutoCAD 2002	3 RD	

SKOLNIK INDUSTRIES, INC. 4900 SOUTH KILBOURN AVENUE, CHICAGO, IL 60632		
DESCRIPTION 85 GALLON OPEN HEAD DRUM 1.5 - 1.5 - 1.5 CRCQ 1A2/X440/S & 1A2T/Y320/S		
REL. DATE -	PART NUM. / FILENAME PH8501	REV A3